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DIGITAL COOLING FAN CONTROLLER

Installation Instructions

Important notes before installing:

- Installing this product to your vehicle may require an adaptor. SAAS make a large range of adaptors and installation parts, please check with your SAAS dealer for available adaptors.
- SAAS Muscle series gauges are designed for **12volt** systems **ONLY!**
- All installation work should be done by a qualified professional to avoid damage to this product.
- SAAS **RECOMMENDS** all products be tested prior to installation. This will save time and speed up the troubleshooting process if you encounter any issues.

Wiring Guide:

| Wire colour | Wire Function | Wire Connection Location | |
|-------------|-----------------|-----------------------------|--|
| | | | |
| Red | Battery 12V+ | (+) terminal of battery | |
| Blue | Fan 12V+ output | To fan/fans (+) side | |
| | | | |
| Black | Ground 12V- | Vehicle body | |
| Yellow | Ignition 12V+ | Ignition harness / Fuse box | |

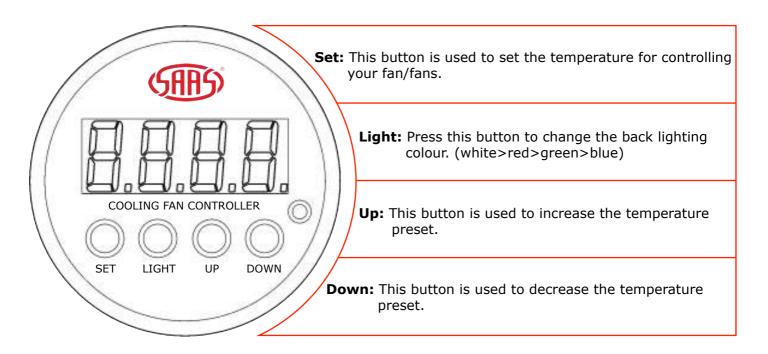
- **Red** wire must be connected to the (+) terminal of the vehicles battery.

- Blue wire connects to (+) side of fan/fans with a current draw no more than 35 AMPS!

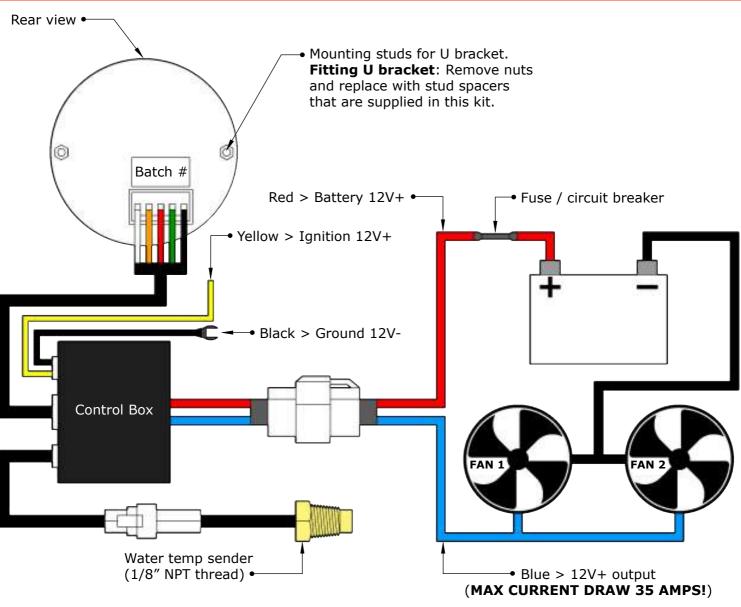
- **Black** wire must be connected to a good grounding point, usually the vehicles body/chassis.

- Yellow wire must have 12V+ power when the ignition is in the ON position.

Fan Controller Functions:



Wiring Diagram Typical Layout



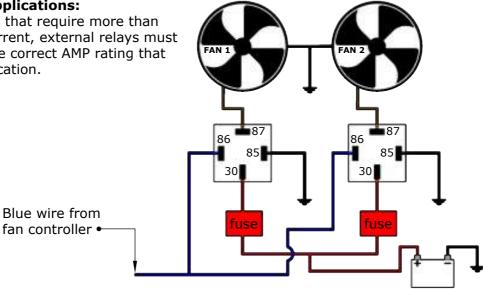
Installation Notes:

- Recommended mounting locations:

- Gauge and control box must be mounted inside the vehicles cabin.
- Water temp sender should be installed in a radiator, water temp adaptor or cylinder head.

- Heavy duty applications:

- For applications that require more than 35 AMPS of current, external relays must be used with the correct AMP rating that suits your application.



- Cooling fan controller temperature setting:

- Turn ignition on > gauge will turn on with current vehicle temperature displayed > press **SET** button once > current temperature preset will be displayed > press **UP** or **DOWN** to adjust the temperature value > press **SET** button once again to lock in temp setting.

- Using the cooling fan controller:

- When the vehicle reaches its preset temperature, the red indicator light in the gauge will turn on showing the fan/fans are operating. When the temperature drops **9** degrees below the preset temp value, the red indicator light will turn off showing the fan/fans have been turned off.

Troubleshooting:

Please note: If you are having problems with the installation of this product, please do not contact your retailer or SAAS until you have read **ALL** the troubleshooting notes below.

| Problem | Possible Cause | Solution |
|-----------------------|-------------------------------------|--|
| | | |
| -gauge won't turn on | -bad connection to gauge or control | -check connectors on gauge and control |
| | box | box are plugged in correctly |
| | -bad wiring | -check all power wires for good |
| | | connection and ground cable |
| | -power spike | -remove power for 10 seconds and retry |
| -fan not tuning on | -incorrect temp setting | -check temp setting preset in gauge |
| -fan not tuning off | -temp setting too low | -check temp setting preset in gauge |
| -control box runs hot | -wiring is overloaded | -check current draw |
| | | -wire up external relays |
| -no temp display | -bad connection on temp sender | -check temp sender for bad connection |
| | -temp sensor damaged | -repair or replace sender |

GAUGE INFORMATION Specifications

| Gauge operating range | $0^{\circ}C > 110^{\circ}C$ (MAX reading is 110°C) | |
|---------------------------------------|--|--|
| Gauge temperature preset range | $0^{\circ}C > 100^{\circ}C$ (fans will stay on constantly if set to $0^{\circ}C$) | |
| Gauge operating voltage | 8v > 18v | |
| Maximum current draw from control box | 35 AMPS! | |
| Control box dimensions | 80mm x 55mm x 34mm - cable length 150mm (10AWG) | |
| Cable length for 2 pin main plug | 3mt (10AWG) | |
| Cable length for 2 pin ground plug | ground cable > 400mm, ignition cable > 1.5mt | |
| Cable length for temperature sensor | 3mt | |
| Cable length for gauge harness | 1.5mt (5pin data cable) | |
| Water sender ohms range | $1028\Omega > 74\Omega$, scale: $1028\Omega > 40^{\circ}$ C or $215\Omega > 80^{\circ}$ C | |
| Water sender thread size | 1/8" NPT | |
| water sender dimensions | Total length 20mm, wire length 100mm | |
| Mounting depth required for gauge | 50mm (minimum) | |
| Mounting hole size for gauge | 52mm | |
| Total depth of gauge | 55mm (including bezel) | |
| Gauge lighting type | white LED with 4 colour LED backlight (NON DIMMABLE) | |
| Gauge lighting colours | green > red > blue > white | |

Contents:

| In The Box | Qty | Notes | Part No. |
|--|-----|-------|----------|
| | | | |
| Cooling fan gauge | | | |
| Control box | | | SG31011 |
| Water temperature sender | 1 | | SG31010 |
| | | | |
| Gauge wiring harness (5pin) | 1 | | SG3170 |
| Control box ground wiring harness (2pin) | 1 | | |
| Control box main wiring harness (2pin) | | | |
| Water temperature sender wiring harness | 1 | | |
| | | | |
| Mounting U bracket | | | SG31005 |
| Mounting U bracket studs (M4x0.7 thread) | 2 | | |
| Mounting U bracket nuts | | | |
| Mounting U bracket spring washers | | | |
| Fitting instructions | | | |

Warranty Terms & Conditions:

SAAS Automotive Pty Ltd warrants this product against defects in factory workmanship and materials for a period of twelve (**12**) months from the date of original purchase. This warranty applies to the first retail purchaser, is non-transferable and covers only where the product has been subjected to normal use or service. Provision of this warranty shall not apply to any SAAS Automotive product that has been used for a purpose for which it is not designed, or which has been altered in any way that would be detrimental to the performance or life of the product, or misapplication, misuse, negligence or accident. Warranty claims to the manufacturer must be transportation prepaid and accompanied with dated proof of purchase. On any part or product found to be defective after examination by SAAS Automotive Pty Ltd, SAAS Automotive Pty Ltd will only repair or replace the merchandise through the original selling dealer or on a direct basis. SAAS Automotive Pty Ltd assumes no responsibility for diagnosis, removal and/or installation labour, loss of vehicle use, loss of time, inconvenience or any other consequential expenses. The warranties herein are in lieu of any other expressed or implied warranties, including any implied warranty of suitability, and any other obligation on the part of SAAS Automotive Pty Ltd, or the selling dealer.

For further assistance email: tech@saasautomotive.com.au