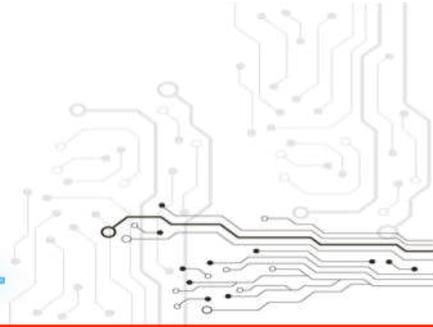




MUSCLE SERIES DIGITAL



EXHAUST TEMPERATURE DIGITAL

Part No: SG41240
2 inch-52mm

v20200814

Installation Instructions

Important notes before installing:

- Installing this product to your vehicle may require an adaptor. SAAS offer a large range of adaptors and installation parts; please check with your SAAS dealer for available adaptors.
- SAAS Muscle series gauges are designed for **12volt** systems **ONLY!**
- All installation work should be done by a qualified professional to avoid damage to this product.
- SAAS **RECOMMENDS** all products be tested prior to installation. This will save time and speed up the troubleshooting process if you encounter any issues.

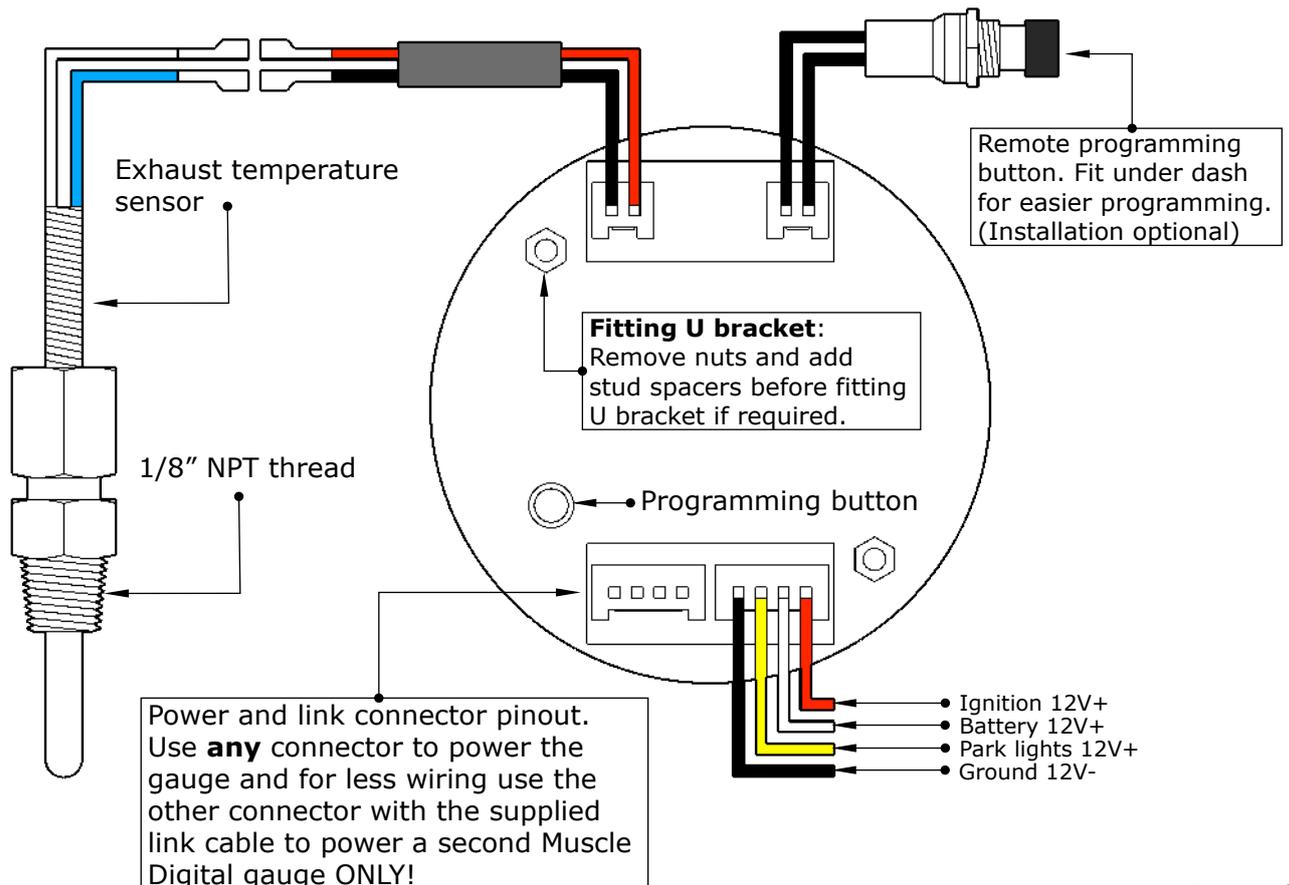
- **BEFORE** installing, please check our website (shopsaas.com) for the latest fitting instructions. If the top left corner (**v**) number is different to website, please use instructions from website.

Wiring Guide:

| Wire colour | Wire Function | Wire Connection Location |
|-------------|------------------|--|
| Black | Ground 12V- | Vehicle body |
| Yellow | Park lights 12V+ | Park light circuit (do NOT connect to a dimmer) |
| White | Battery 12V+ | Ignition harness / Fuse box |
| Red | Ignition 12V+ | Ignition harness / Fuse box |

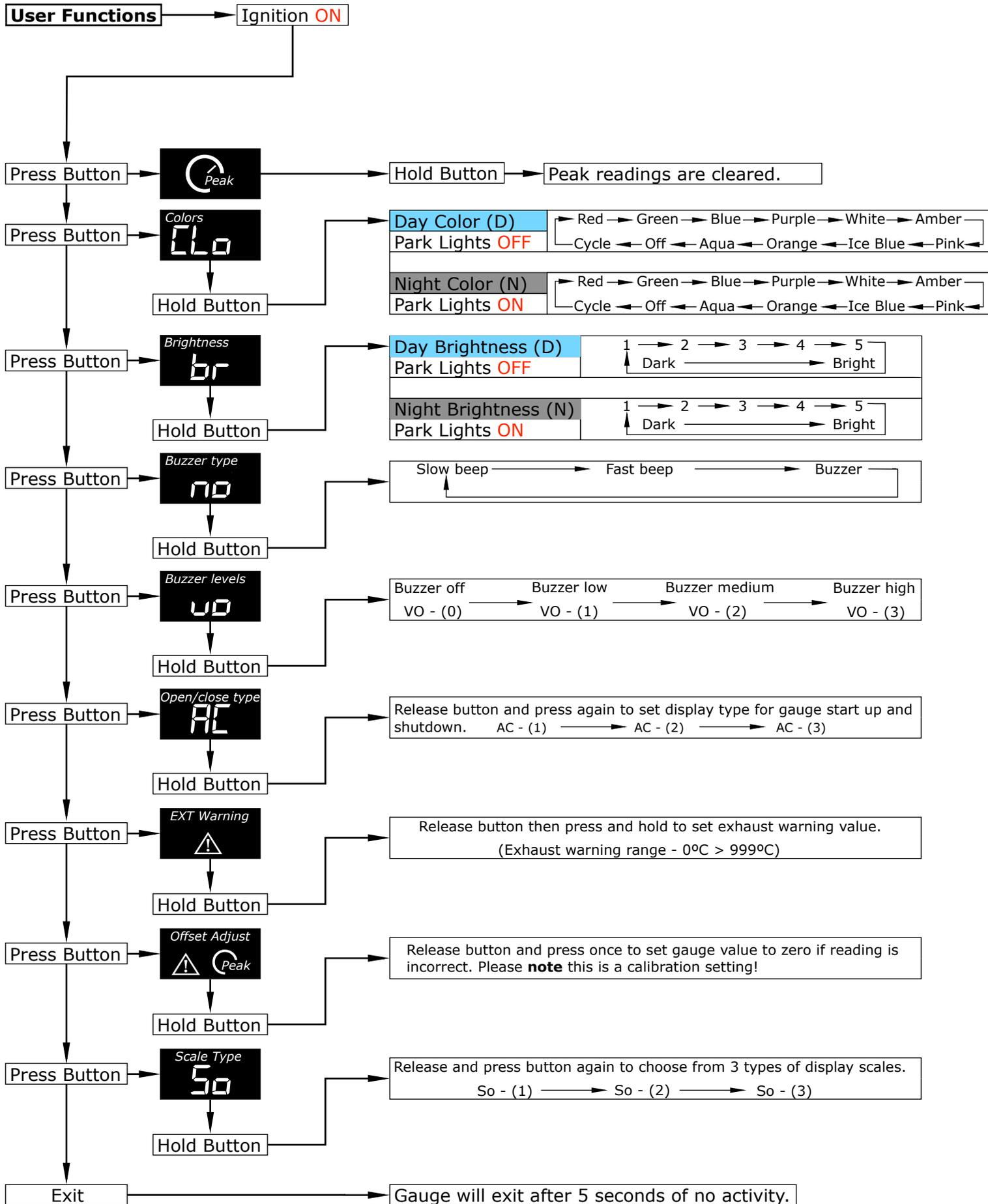
Wiring Diagram

Typical Layout



User Functions:

Note: Use the remote programming button or the button on the back of the gauge to set the below functions.



Exhaust Sensor Installation:

- Recommended sensor locations:

Turbo vehicles: Exhaust dump pipe or exhaust manifold.

Pros & cons for exhaust dump pipe:

Easier to fit, doesn't require removal of the turbocharger, extended sensor life and slightly lower temperature readings.

Pros & cons for exhaust manifold:

Harder to fit, exhaust manifold may need to be removed to clean out metal shavings, higher temperature readings and shorter sensor life.

Non turbo vehicles: Fit the sensor into the thin walled section of your exhaust manifold where all the pipes meet.

There is no right or wrong location to fit an exhaust sensor; an exhaust gauge is designed to give you a temperature reading from its installed location that you can use as a guide to get an average running temperature. Once you have your average running temperature, you can use that to gauge whether or not you have a temperature problem.

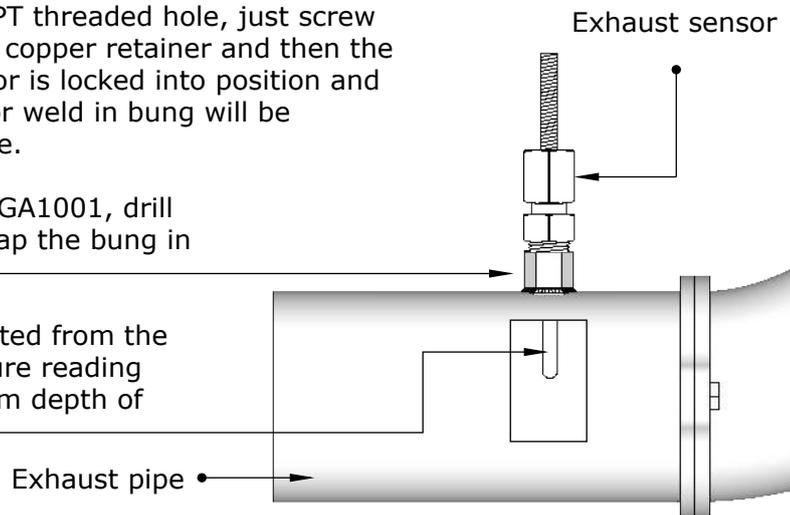
- Fitting the exhaust sensor:

Note: Exhaust sensors are **NOT** water proof and will give incorrect readings when wet. Depending on the mounting location, you may need to insulate the cable using a protective tubing!

If your exhaust has a pre existing 1/8" NPT threaded hole, just screw the exhaust sensor nut in followed by the copper retainer and then the sensor. Tighten the top nut until the sensor is locked into position and do not over tighten! A threaded adaptor or weld in bung will be required if you have a different thread size.

When using a SAAS weld in bung part# SGA1001, drill a 16mm hole in your preferred location, tap the bung in and weld around •

Exhaust temperature readings are generated from the tip of the sensor. To get a good temperature reading the tip of the sensor must have a minimum depth of **10mm** in the exhaust pipe •



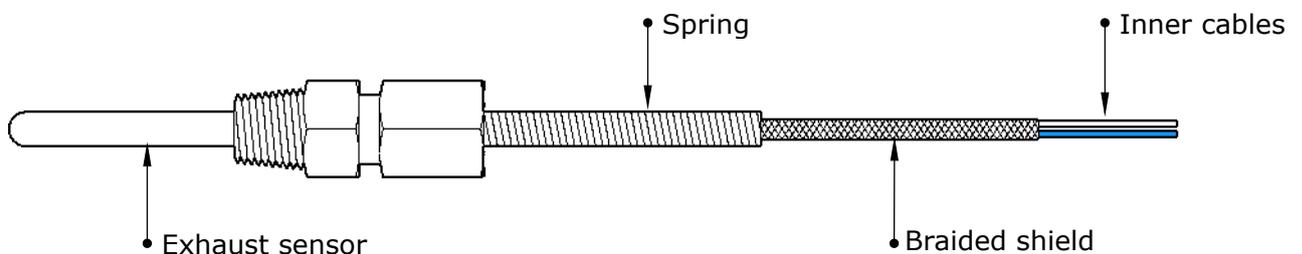
Important Fitting Notes For Installers:

- How to pass cables and sensors through firewalls correctly:

Option (A): Drill or cut a hole into a rubber grommet making sure there is enough room behind not to damage any factory cables and enough space to pass your cables and sensors through **without** any force. **DO NOT** pull on connectors when feeding through firewalls or grommets!

Option (B): Wrap some electrical tape around a wire coat hanger and around the connectors/ cables that you want to pass through the firewall, use some WD40 to lubricate the coat hanger so the connectors pass through the firewall grommet gently. **DO NOT** pull on connectors when feeding through firewalls or grommets!

- **WARNING:** When installing exhaust sensors, **DO NOT** allow the braided cable to twist or bend whilst screwing the sensor in or out of the exhaust! Over twisting or bending the cable will cause the inner cables and braided shield to break underneath the spring causing incorrect readings or no readings at all. This will **NOT** be covered under warranty!



Troubleshooting:

Please note: If you are having problems with the installation of this product, please do not contact your retailer or SAAS until you have read **ALL** the troubleshooting notes below.

| Problem | Possible Cause | Solution |
|---|--|---|
| -gauge beeps but no display | -incorrect wiring -display is set to (OFF) | -refer to fitting instructions -press button to change backlight colour |
| -exhaust not reading -readings jump around | -bad sensor connection -sensor cables reversed -wet sensor | -check connectors on gauge and sensor -reverse the black and red sensor cables -allow sensor to dry out and insulate if needed (split tubing, electrical tape or heat shrink) |
| -exhaust reads (- - -) | -exhaust sensor not plugged in -damaged sensor | -plug exhaust sensor in -check sensor for any damage -test sensor using a multimeter, a good sensor should read 7Ω @ room temp 21°C -see note below |
| -gauge beeps and flashes randomly | -warning function activated | -adjust warning settings accordingly |

Additional Troubleshooting Notes/Tips:

- How to test a Muscle Series exhaust sensor:

Disconnect exhaust sensor from gauge, use a led test light or multimeter and check for any ground signal coming through sensor cables. If ground is present in either cable then check sensor for damage or replace sensor. If no ground is present then check the Ωohms with a multimeter, a good sensor should read around 7Ω @ room temp (21°C).

GAUGE INFORMATION

Specifications

| | |
|-----------------------------------|--|
| Gauge operating range | 0°C > 999°C |
| Gauge operating voltage | 8v > 18v |
| Exhaust temp sensor type | (K type), Ω test: 7Ω > 21°C |
| Exhaust temp sensor thread size | 1/8" NPT |
| Exhaust temp sensor dimensions | total length 85mm |
| Exhaust temp sensor wire length | 2 metre with a 100mm 2 pin gauge connecting plug |
| Gauge lighting type | 10 colour LED with 5 levels of brightness |
| Gauge lighting colours | red - green - blue - purple - white - amber - pink - ice blue - orange - aqua - OFF - cycle mode |
| Gauge power harness length | 1 metre |
| Gauge link harness length | 300mm |
| Mounting depth required for gauge | 45mm (minimum) |
| Total depth of gauge | 50mm (including bezel) |
| Mounting hole size for gauge | 52mm |

For further assistance email: tech@saasautomotive.com.au

Contents:

| In The Box | Qty | Notes | Part No. |
|--|-----|-----------------|----------|
| Exhaust temperature gauge | 1 | | |
| Exhaust temperature sender and 2 pin gauge harness | 1 | | SG91003 |
| Remote programming button | 1 | | SG4106 |
| Gauge power connector | 1 | | SG9100 |
| Gauge link connector | 1 | | SG9101 |
| Mounting U bracket with studs, nuts and washers | 1 | (M4x0.7 thread) | SG61005 |
| Fitting instructions | 1 | | |
| | | | |
| | | | |
| | | | |
| | | | |

Warranty Terms & Conditions:

SAAS Automotive Pty Ltd warrants this product against defects in factory workmanship and materials for a period of twelve (**12**) months from the date of original purchase. This warranty applies to the first retail purchaser, is non-transferable and covers only where the product has been subjected to normal use or service. Provision of this warranty shall not apply to any SAAS Automotive product that has been used for a purpose for which it is not designed, or which has been altered in any way that would be detrimental to the performance or life of the product, or misapplication, misuse, negligence or accident. Warranty claims to the manufacturer must be transportation prepaid and accompanied with dated proof of purchase. On any part or product found to be defective after examination by SAAS Automotive Pty Ltd, SAAS Automotive Pty Ltd will only repair or replace the merchandise through the original selling dealer or on a direct basis. SAAS Automotive Pty Ltd assumes no responsibility for diagnosis, removal and/or installation labour, loss of vehicle use, loss of time, inconvenience or any other consequential expenses. The warranties herein are in lieu of any other expressed or implied warranties, including any implied warranty of suitability, and any other obligation on the part of SAAS Automotive Pty Ltd, or the selling dealer.

For further assistance email: tech@saasautomotive.com.au

www.shopsaas.com



ACCESSORIES & Installation Solutions

| Item | Part No. |
|---|-----------|
| Exhaust gauge probe extension 1.2 metre | SG21008 |
| Exhaust probe weld in temperature bung | SGA1001 |
| Boost gauge tube extension 4 metre (clear tube) | SG21007 |
| Silicone boost/vacuum tube 3 metre (black tube) | SSVH33MM |
| Silicone boost/vacuum tube 3 metre (blue tube) | SSVH33MME |
| Metal gauge cup 52mm black | SGC52BH |
| Metal gauge cup 52mm chrome | SGC52CH |
| Plastic gauge cup 52mm black | SGC52P |

**See our full range of installation components @
www.shopsaas.com**

Gauge Mounting Solutions



Sensor Mounting Solutions



Spare Parts





SINCE 1954

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